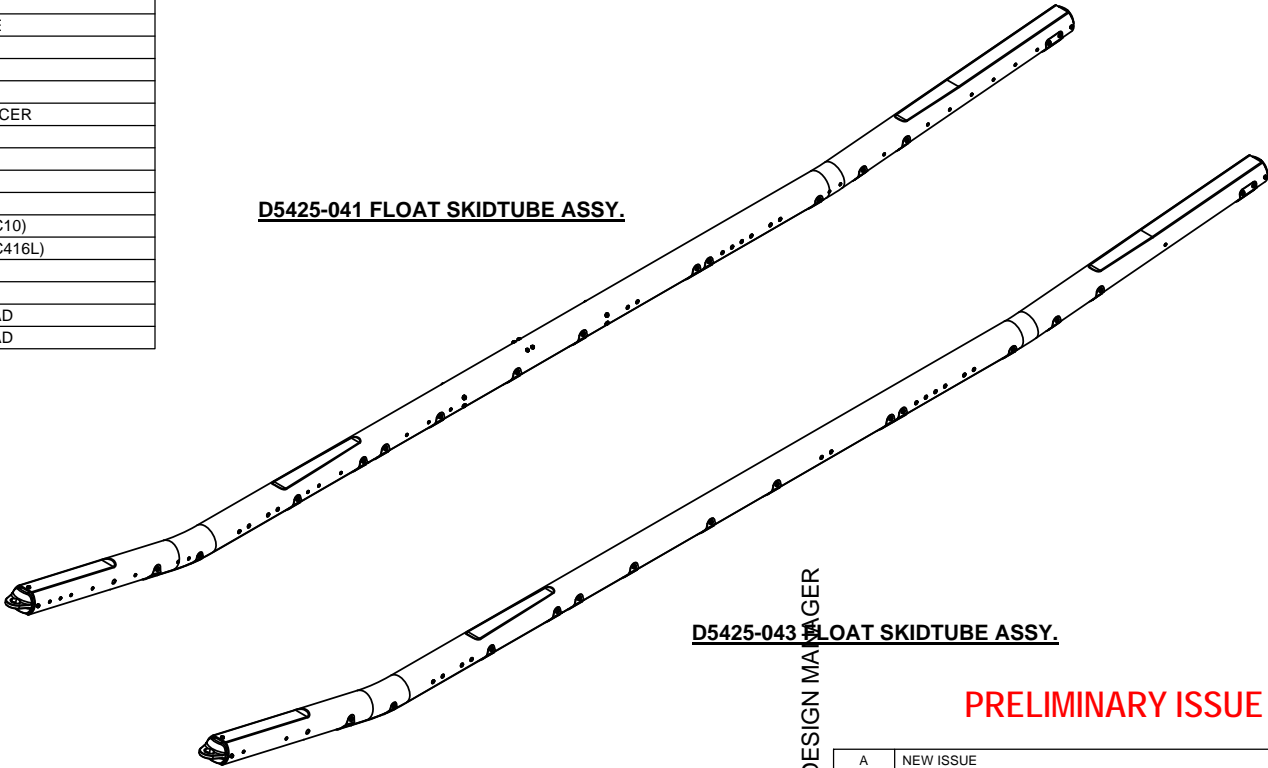


QTY -041	QTY -043	P/N	DESCRIPTION
X		D5425-041	FLOAT SKIDTUBE ASSY.
	X	D5425-043	FLOAT SKIDTUBE ASSY.
10	6	D3672-1	WASHER
8		D3672-3	WASHER
30	30	D3873-1	BUSHING
12	12	D4202-1	CROSSBOLT SPACER
1		D5425-1	FLOAT SKIDTUBE
	1	D5425-3	FLOAT SKIDTUBE
1	1	D5483-041	TOW CAP ASSY.
1	1	D5484-041	AFT CAP ASSY.
1	1	D5489-1	FWD WEARPLATE
1	1	D5489-3	MID WEARPLATE
1	1	D5489-5	AFT WEARPLATE
1	1	D5489-7	WEARPAD
37	18	D5518-1	CROSSBOLT SPACER
8		ALS4-428-165	INSERT
6	6	AN3C5A	BOLT
15	15	AN3C45A	BOLT
10	6	NAS1149C0332R	WASHER (AN960C10)
8		NAS1149C0432R	WASHER (AN960C416L)
15	15	MS21043L3	NUT
4		MS21209F1-15	HELICOIL
4		MS27039C1-09	SCREW, PAN HEAD
8		MS27039C4-08	SCREW, PAN HEAD

D5425-041 FLOAT SKIDTUBE ASSY.

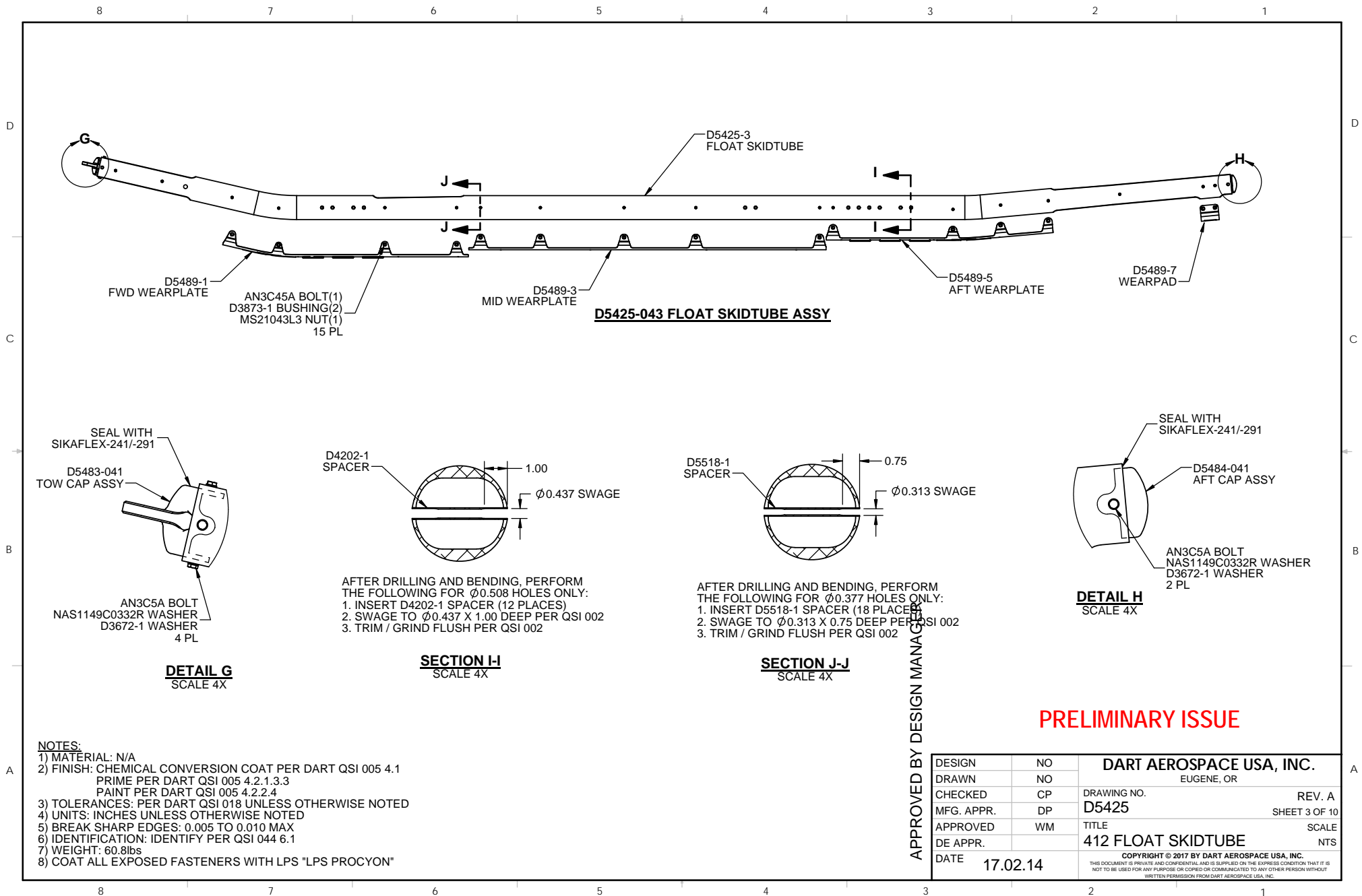


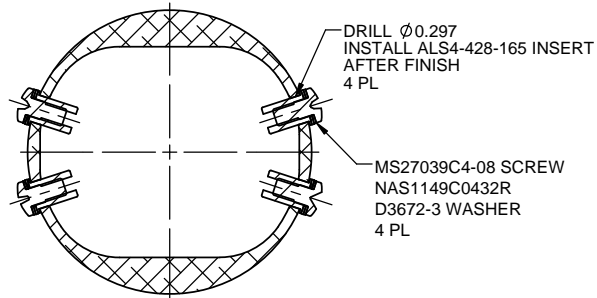
D5425-043 FLOAT SKIDTUBE ASSY.

PRELIMINARY ISSUE

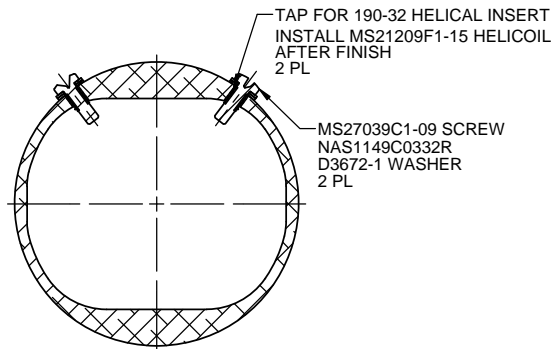
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A	NEW ISSUE		NO	17.02.14
REV.	DESCRIPTION		BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	NO			
CHECKED	CP	DRAWING NO.		REV. A
MFG. APPR.	DP	D5425		SHEET 1 OF 10
APPROVED	WM	TITLE		SCALE
DE APPR.		412 FLOAT SKIDTUBE		NTS
DATE	17.02.14		COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





SECTION E-E D4-2
SCALE 8X
2 PL

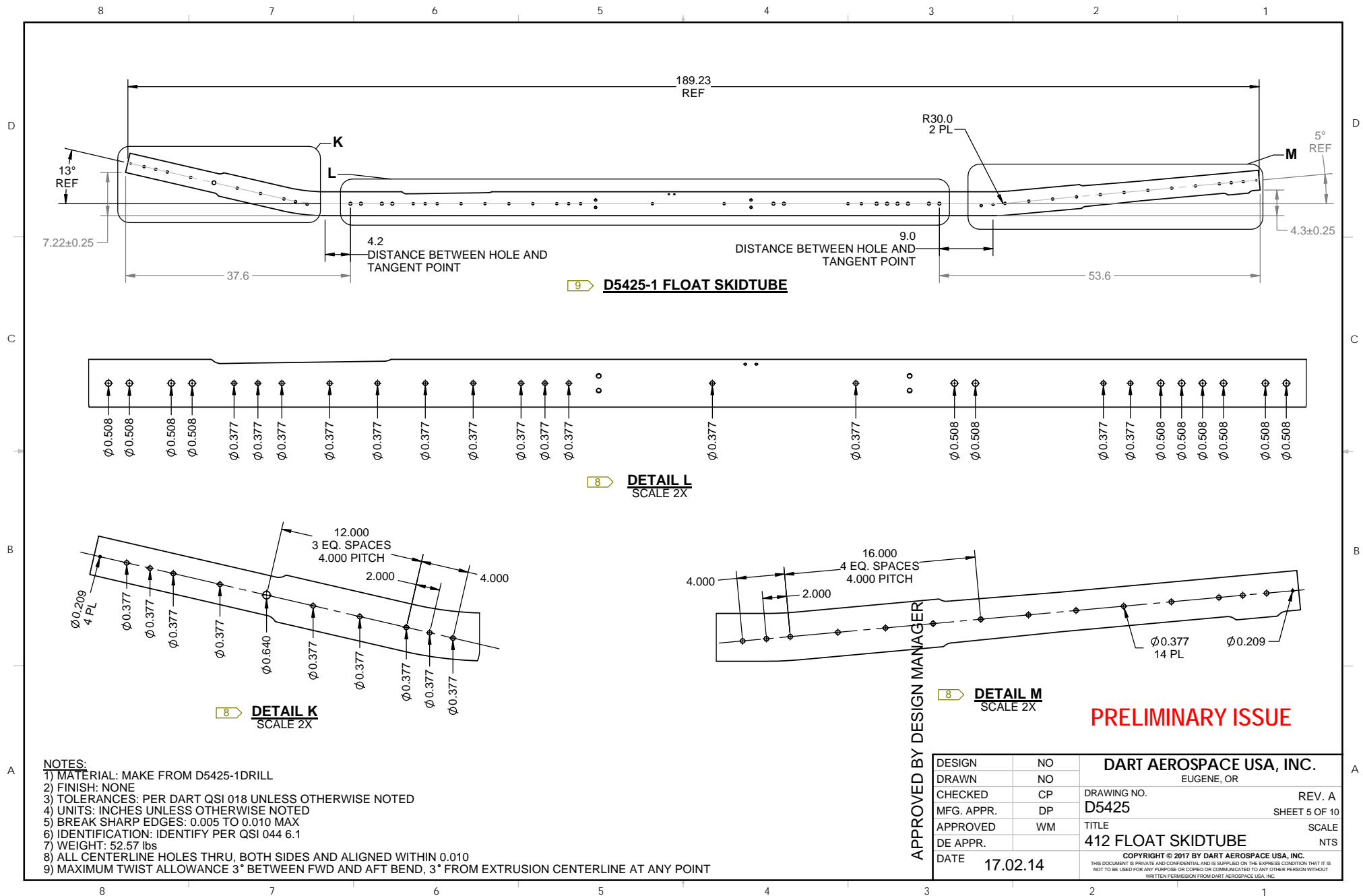


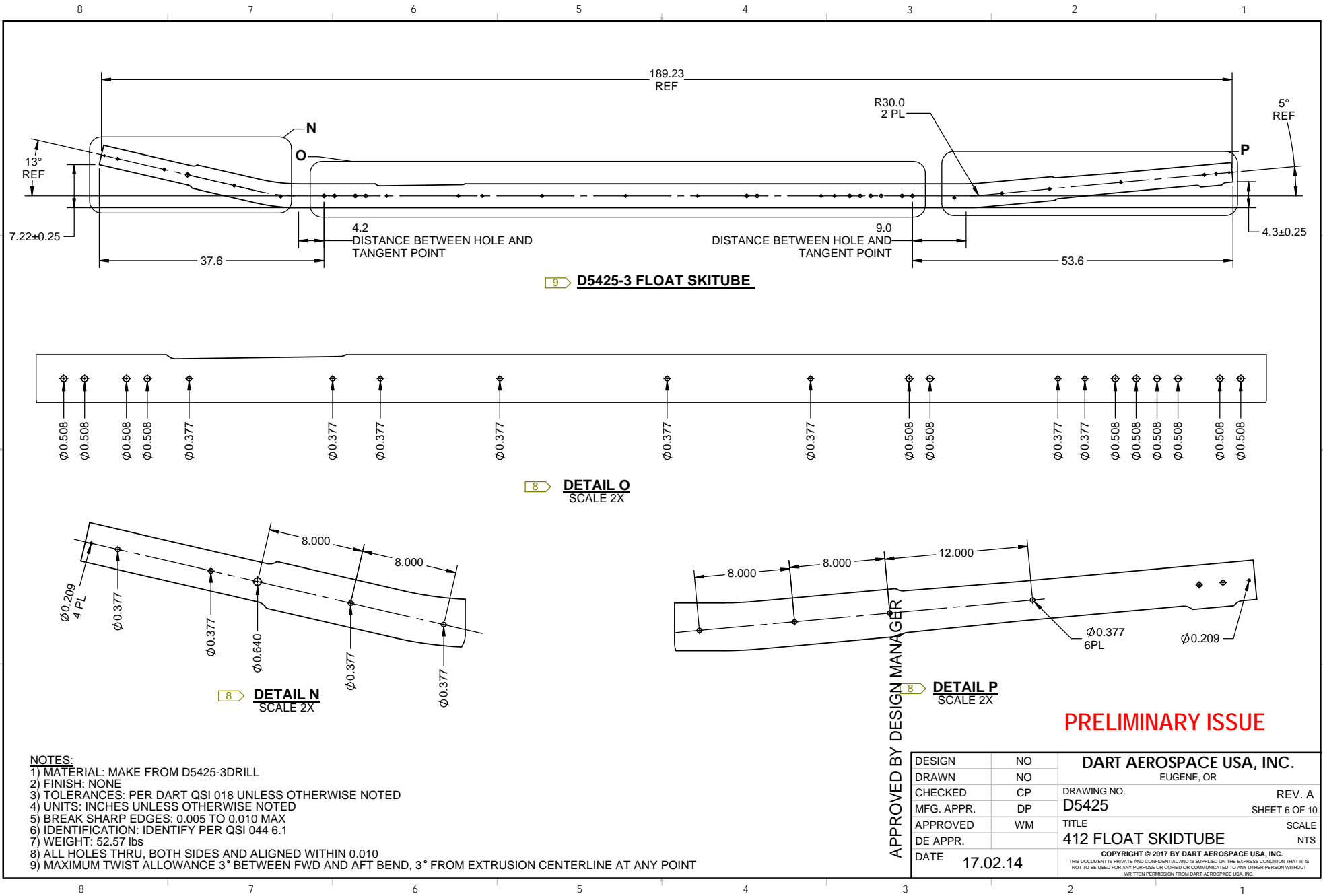
SECTION F-F D5-2
SCALE 8X
2 PL

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CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	DP	D5425	SHEET 4 OF 10
APPROVED	WM	TITLE	SCALE
DE APPR.		412 FLOAT SKIDTUBE	NTS
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9 D5425-3 FLOAT SKIDTUBE

8 DETAIL O
SCALE 2X

8 DETAIL N
SCALE 2X

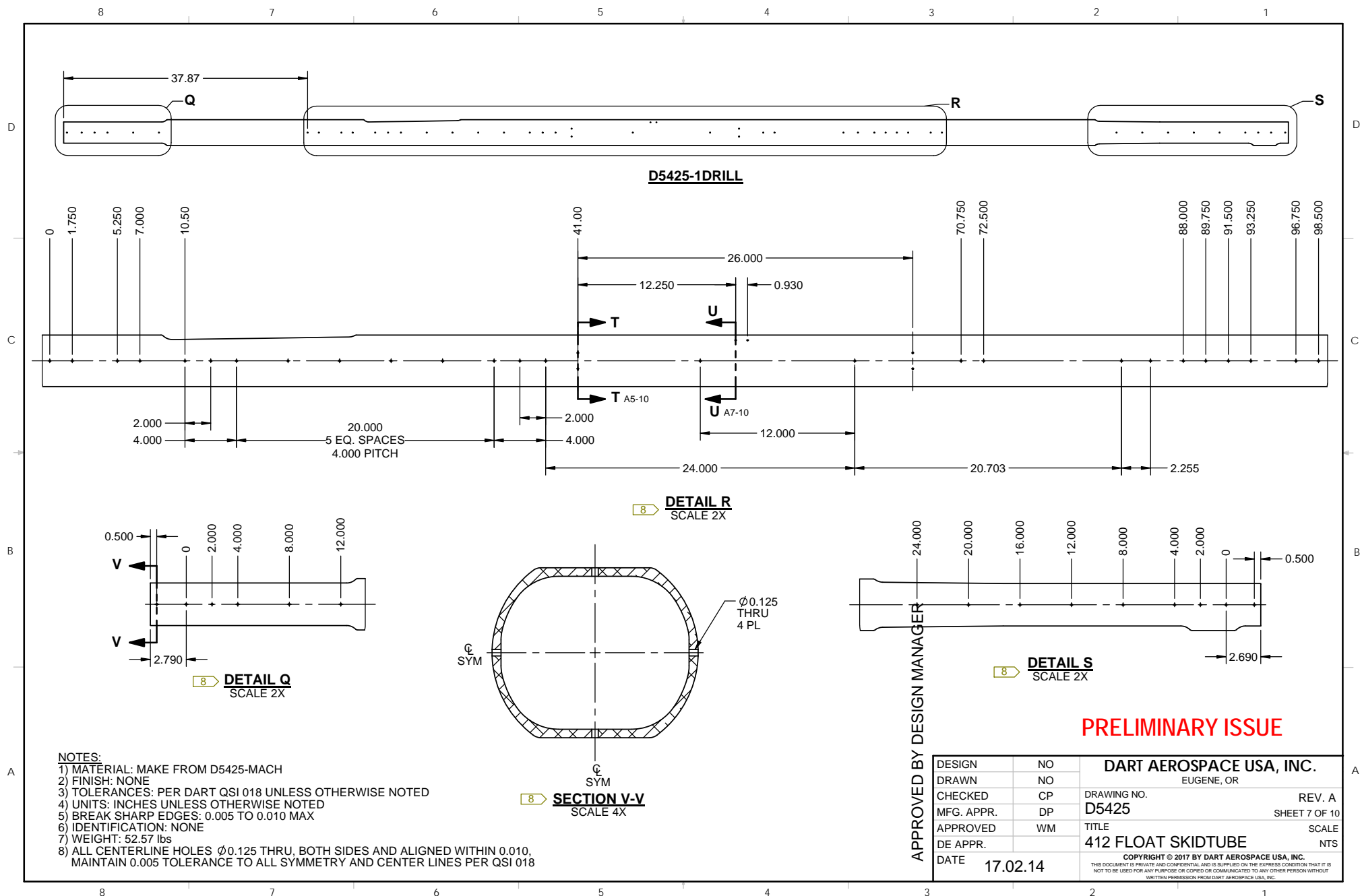
8 DETAIL P
SCALE 2X

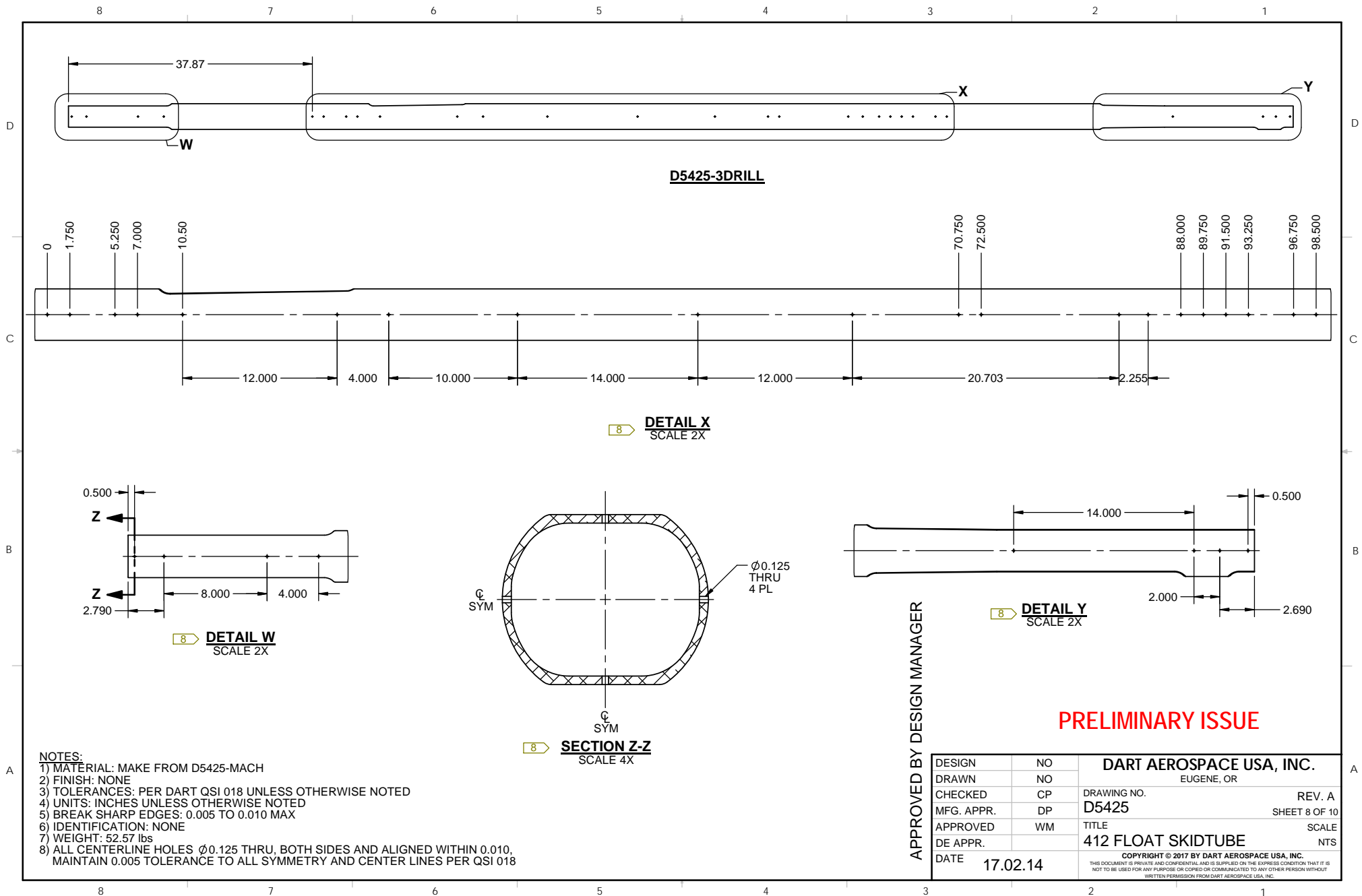
- NOTES:
- 1) MATERIAL: MAKE FROM D5425-3DRILL
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 52.57 lbs
 - 8) ALL HOLES THRU, BOTH SIDES AND ALIGNED WITHIN 0.010
 - 9) MAXIMUM TWIST ALLOWANCE 3° BETWEEN FWD AND AFT BEND, 3° FROM EXTRUSION CENTERLINE AT ANY POINT

PRELIMINARY ISSUE

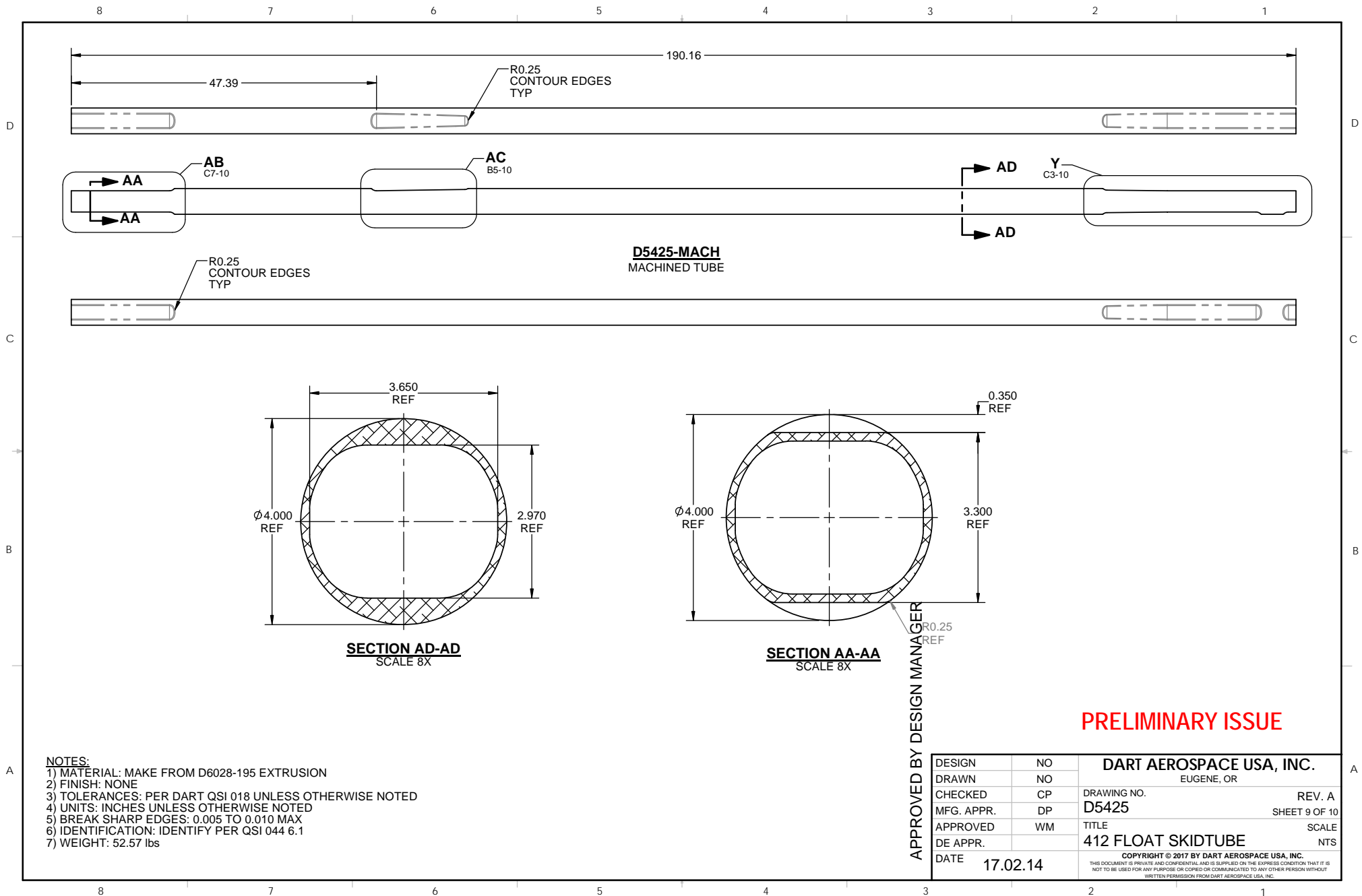
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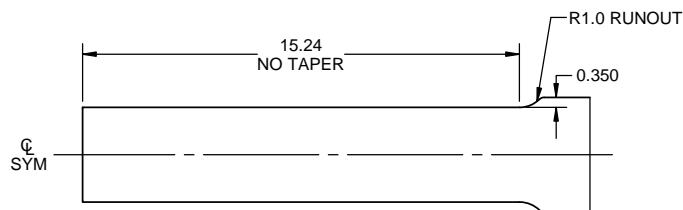
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DRAWN	NO	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	DP	D5425	SHEET 6 OF 10
APPROVED	WM	TITLE	SCALE
DE APPR.		412 FLOAT SKIDTUBE	NTS
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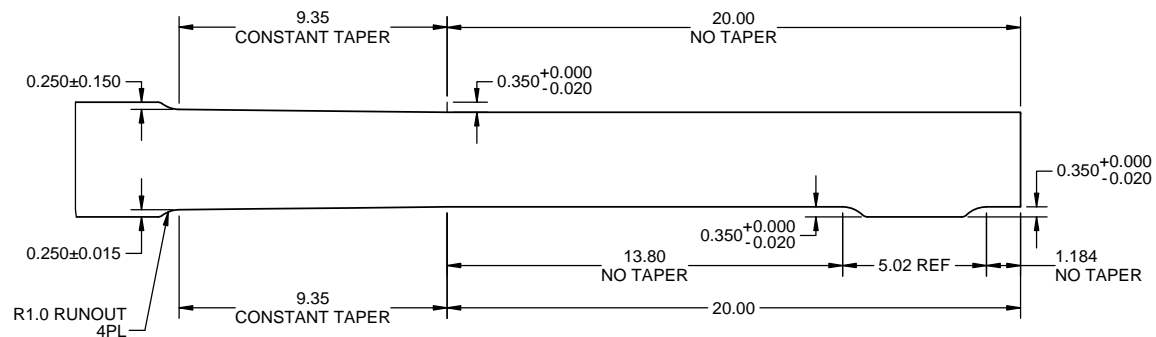


- NOTES:
- 1) MATERIAL: MAKE FROM D5425-MACH
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 52.57 lbs
 - 8) ALL CENTERLINE HOLES Ø0.125 THRU, BOTH SIDES AND ALIGNED WITHIN 0.010, MAINTAIN 0.005 TOLERANCE TO ALL SYMMETRY AND CENTER LINES PER QSI 018

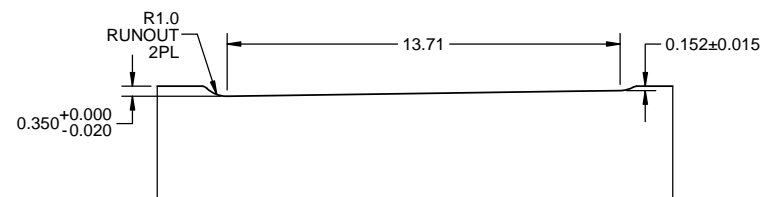




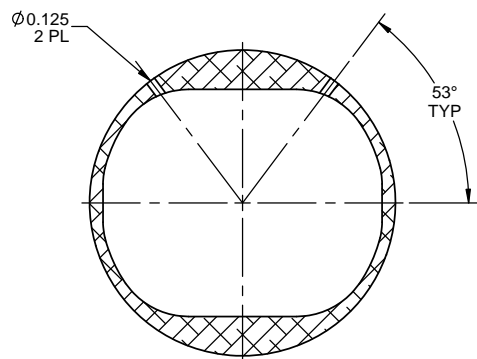
DETAIL AB D7-9
SCALE 3X



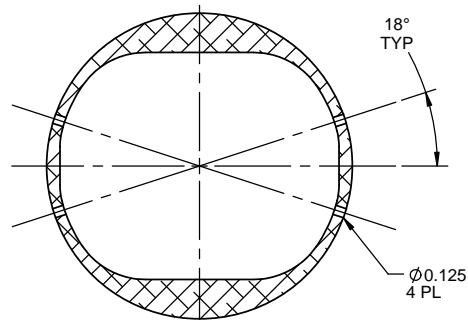
DETAIL Y D2-9
SCALE 3X



DETAIL AC D6-9
SCALE 3X



SECTION U-U C4-7
SCALE 8X
2 PL



SECTION T-T C5-7
SCALE 8X
2 PL

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APPROVED	WM	TITLE	SCALE
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